

and Associates

1267 House St. NE, Belmont, MI 49306 (616) 887-8257 Fax (616) 887-7910 www.lenderink.com

Technical Data Sheet

032-V Hotmelt Adhesive

DESCRIPTION:

This product is a single layer of modified ethylene vinyl acetate polymer extruded onto a paper release liner.

TECHNICAL SPECIFICATIONS:

Typical Physical Properties and General Information

Description		Method			Value					
Composition						Modified Ethylene Vinyl Acetate Adhesive Film				
Density		ASTM D	ASTM D 1505			0.95 g / cc				
Thickness		Produce	Produced to date			.001" , .0015" , .0025" , .003" , .006" ++				
Product					EAF					
Melt Temperat	ure. (degrees F)	DSC, AST	DSC, ASTM D3418			160 - 180				
Appearance		Visual	Visual			Clear				
Recommended Heat Sealing Temperature (degrees F)					250 - 300					
Press Time					1 minute					
Shows adhesion to:										
Fabrics:	Plastics:			Organics:			Metals:			
Fiberglass	Polycarbonate	Polyethylene	Polypropylene	Wood	Leather	Paper	Aluminum	Copper	Steel	

Safety:

To minimize the risk of burns, it is recommended to use eye protection and protective clothing when working near hot melt applicator. Extinguish all sources of ignition during hot melt use.