



Technical Data Sheet: Dry Film Adhesive 204 TS

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Technical Data Sheet

Thickness	.005"	
Estimated cost (large volume)	Call or email for pricing.	
Minimum Pressure	150 PSI	
Minimum Glue Line Temperature Under Full Temperature & Pressure	290° F	143° C
Bonding Temperature Under Full Temperature & Pressure	284° F	140° C
Base Resin	Phenolic	
Carrier	Tissue	
Color	Pink	
Fire Retardant	No	

Recommended bonding surfaces

Aluminum, Carbon, Cork, Cotton, Leather, Paper, Wood Veneer, Chip Board, Wool, 2-ply Faces. Also good bonding for Melamine, Polyester & Phenolic.