

## **Technical Data Sheet: Dry Film Adhesive 204 TS**

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Technical Data Sheet		
Thickness	.005"	
Estimated cost (large volume)	Call or email for pricing.	
Minimum Pressure	150 PSI	
Minimum Glue Line Temperature Under Full Temperature & Pressure	290° F	143° C
Bonding Temperature Under Full Temperature & Pressure	284° F	140° C
Base Resin	Phenolic	
Carrier	Tissue	
Color	Pink	
Fire Retardant	No	

## **Recommended bonding surfaces**

Aluminum, Carbon, Cork, Cotton, Leather, Paper, Wood Veneer, Chip Board, Wool, 2-ply Faces. Also good bonding for Melamine, Polyester & Phenolic.

 $1267 \ \text{House St, NE} \quad \text{Belmont, MI} \quad 49306 \quad \text{USA} \\ \text{Phone: } 616\text{-}887\text{-}8257 \quad \cdot \quad \text{Fax: } 616\text{-}887\text{-}7910 \quad \cdot \quad \text{Email: sales@dryfilmadhesives.com} \\ \quad \text{www.lenderink.com} \quad \bullet \quad \text{www.dryfilmadhesive.com} \\ \end{aligned}$