

1267 House St. NE, Belmont, MI 49306 (616) 887-8257 Fax (616) 887-7910 www.lenderink.com

Composition Information Sheet for Fold or Mold

Fold or Mold: Yellow/Yellow (2 sides adhesive) and Yellow/White (1 side adhesive)

.025" thickness

Pg 1

Composition:

Non-woven – polyester Water base resin EVA polymer

Resins and additives

Forming:

Mold in a universal press, at a temperature between $140^{\circ} - 160^{\circ}$ C ($284^{\circ} - 320^{\circ}$ F) for approximately 15 - 18 seconds, at a pressure of 80 - 100psi.

*Steam can also be used to acquire softness for molding.

Storage:

Under normal storage conditions, without direct contact with the floor, safeguard the wrapping from sunrays. Shelf life is approximately 24 months while keeping the original packaging and following the above mentioned storage conditions.

Residues and Classification of Transportation:

The non-woven base residues are classified as per NBR 10004, Class II-A no inert; Must be stored on industrial embankment authorized by FEPAM/RS or some other national environmental institution. The product has not been classified as hazardous, wherefore no specific conditions were stipulated for transportation.

Health Hazard Information:

Contact with skin: Not hazardous

Eye Contact: Only if mechanical contact

Specific Personal Protective Equipment: Not normally required

Other clothing and Equipment: Not normally required

Fold or Mold: Pink (no adhesive) or White

.075" thickness - Pink .025" thickness - White

Composition:

Note: All information and suggestions contained herein, including, without limitations stated values (collectively the "information") shall be used only as a guide by Purchaser and not for specificationor any other purpose. The Information does not constitute a warranty nor guaranty of any type whatsoever. Purchaser should independently determine the suitability of all material purchased and must confirm adaptability and other characteristics by conducting its own tests. Lenderink Technologies shall have no liability as a result of any loss, expense, damage, cost or other injury which results from Purchaser's reliance on the information.



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Forming:

Pg 3

Mold in a plain or concave press at a temperature between 130° - 140° C (266° - 284° F) approximately 6 – 8 seconds, with a pressure of 80-100psi

Storage:

Under normal storage conditions, without direct contact with the floor, safeguard the wrapping from sunrays. We recommend a shelf life up to 6 months in normal storage conditions.

Residues and Classification of Transportation:

Because the material is produced with polymeric resins, the thermoplastic residues can be recycled and stored on industrial embankments authorized by FEPAM/RS or some other national environmental institution. The product has not been classified as hazardous, wherefore no specific conditions were stipulated for transportation.

Health Hazard Information: Health Hazard Information:

Contact with skin: Not hazardous

Eye Contact: Only if mechanical contact

Specific Personal Protective Equipment: Not normally required

Other clothing and Equipment: Not normally required